

24
ART AEROSPACE LTD

Work Order:

23370

Description: Aft Cap

Part Number:

D2646

Dwg: D2646 Rev. B

Qty

40

Ref:

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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	15.06.07	40
2	PG	Issue P/O: <u>2008094</u> Spin as per Dwg D2646 Material release note required	u	15.06.07	40
3	R3	Receive and inspect for transit damage Ensure material release note is attached	C2	15/06/07	40
4	QC6	Inspect dimensions as per Dwg D2646	Z	15.06.07	39
5	GA	Drill using DT8026 as per Dwg D2646. Open holes to 19/64"	ml	15.06.07	39
6	GA	Deburr — <u>counter sink</u>	ml	15.06.07	39
7	FP	Acid etch and alodine as per QSI 005 4.1	la	15/7/07	39
8	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	ml	15.07.11	38.36
9	QC3	Inspect Powder Coat	la	16.01.07	36
10	GA	Install Inserts as per Dwg D2646 Pick: Qty Part Number, <u>98330C3KB116</u> <u>15.06.07</u> Description Insert Batch <u>m19014</u>	FC	06.01.07	21
11	QC5	Inspect work to Step 10	ml	05.01.07	4
12	PK	Identify and Stock	ml	06.01.07	4
13	AC	Cost / part:	Sur	06.01.17	4
14	DC	Close W/O Inspect Level 21	D	06/01/17	4

Rev	Date	Change	Revised By	Approved
C	98.01.16	Changed Inspection Levels		
D	99.01.04	Added Powder Coat		
E	00.06.22	Removed P/O for powder coat		
F	05.06.07	Reformat	JLM	

RELEASED
1/5/07

Handwritten text, likely bleed-through from the reverse side of the page. The text is written in cursive and is mostly illegible due to fading and the quality of the scan. It appears to be a list or a series of entries, possibly related to a collection or inventory.